



Chevron Lummus Global

Media Release

Successful Startup of CNOOC Huizhou Lube Hydroprocessing Plant

CNOOC Energy Technology & Services Ltd - Petrochemical Company held a celebration on July 1, 2011 for the successful startup of its 400,000 tons/year lube oil hydroprocessing plant.

This lube hydroprocessing plant uses Chevron Lummus Global's ISODEWAXING and ISOFINISHING technologies and became fully operational on May 12, 2011. According to Mr. Tian Jian-Jun, General Manager of Petrochemical Company, the hydro-dewaxing plant is currently the largest single train base oil hydroprocessing unit in China. It processes unconverted oil from a high-pressure hydrocracking unit in CNOOC's Huizhou Refinery. Its main products are 60N, 100N, 150N, 200N, and 220N Group II base oils.

Construction began on September 9, 2009 with a total investment cost of 1.24 billion yuan (200 million USD) and is the largest investment among the projects which CNOOC Energy Technology & Services Ltd has built in its downstream operations. The plant construction and commissioning took 660 days and the resulting quality of the plant was very high. There were no accidents during the project construction and commissioning period. The unit started up smoothly and successfully with the first introduction of feed from which it quickly produced high quality products. The plant is currently in stable operation.

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